

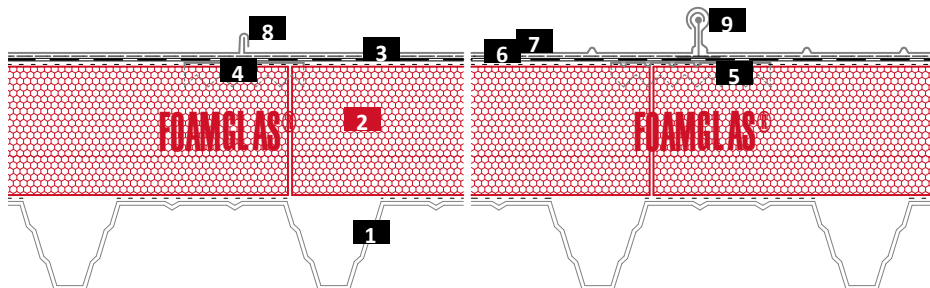
## Compact Pitched Roof with standing seam or profiled metal sheet cladding on trapezoidal metal deck

FOAMGLAS® with hot bitumen and PC® serrated fixing plates



Schematic drawing

System 4.6.2



- 1 Trapezoidal metal deck
- 2 FOAMGLAS® laid in hot bitumen
- 3 Top coat of hot bitumen
- 4 Serrated fixing plate PC® SP 150 / 150
- 5 Serrated fixing plate PC® SP 200 / 200
- 6 Bituminous waterproofing membrane
- 7 Separating layer
- 8 Standing seam metal sheet
- 9 Profiled metal sheet

### FOAMGLAS® product properties

Waterproof – Resistant to vermin – High compressive strength – Non-combustible – Impervious to water vapour – Dimensionally stable – Acid resistant – Easily cut to shape – Ecological

### Advantages of the FOAMGLAS® system

- **Quality** : Systems with high quality materials. Quality management by systematic site inspections and professional consulting.
- **Cost efficiency** : The high durability preserves maximum value and guarantees minimal maintenance costs.
- **Sustainability** : Optimum insulation and protection against moisture for generations.
- **Safety** : Compact, fully bonded insulation system preventing large-scale damages and renovations in the event of a leak caused by a puncture of the roofing membrane.
- **Functionality** : Insulation and vapour barrier in one single functional layer. Flexible and easy installation of a gradient through prefabricated tapered slabs.

### Recommendations for architect

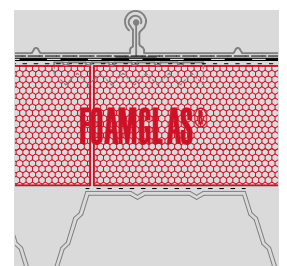
Normally used:

**FOAMGLAS® T4+, S3, F (60 x 45 cm),**  
**FOAMGLAS® TAPERED T4+, S3, F (60 x 45 cm).**

- Insulation thickness to meet building regulations or the project-specific U-value requirements. Please also consult our product overview. It contains information on all our products, their field of application and their specific properties.
- For the use of FOAMGLAS® under load bearing conditions, the project / structural engineer must check the admissible loads.
- The flatness and the general conditions of the substrate are important criteria when using FOAMGLAS® (see TG1). Please contact our Technical Department to verify the criteria for the substrate.
- For a technically correct implementation, relevant standards and guidelines must be observed.

Solutions for technical details and specification clauses on request. Further proposals and solutions are available any time from our technical consultants. **Updated: 01/03/2021.**

We explicitly reserve the right to change the technical specifications. The current values can be found on our website under: [uk.foamglas.com/en/building](http://uk.foamglas.com/en/building)



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FOAMGLAS® with hot bitumen and PC® serrated fixing plates



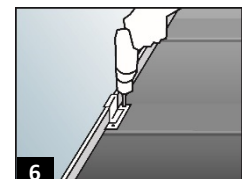
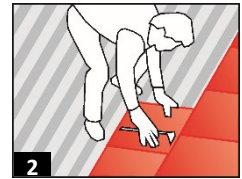
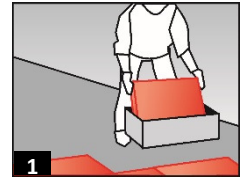
### System 4.6.2

#### Installation instructions

- Clean and degrease the crowns of the profiled metal deck.
- Apply bituminous primer with roller (or spraying equipment) on the clean crowns of the metal deck in case of galvanised steel deck, coverage  $\sim 0.2 \text{ l/m}^2$ .
- Apply FOAMGLAS® slabs fully bonded to the substrate, with staggered and bitumenfilled butted joints, using the dipping method. Coverage  $\sim 2.0 - 4.0 \text{ kg/m}^2$ , dependent on the thickness of the insulation: Dip one short and one long side as well as the bottom side of the FOAMGLAS® slabs in the bitumen dipping tray. Preferentially the FOAMGLAS® slabs should be laid with the long side parallel to the profile ridges on the crowns of the profiled metal sheets. [1 / 2]
- Top coat of hot bitumen, coverage  $\sim 2.0 \text{ kg/m}^2$ . Pour the hot bitumen and spread with the rubber spreader on the FOAMGLAS® surface. [3]
- Measuring and placing of the serrated fixing plates PC® SP 150 / 150, size 150 x 150 mm for standing-seam metal claddings or PC® SP 200 / 200, size 200 x 200 mm for claddings with profiled metal sheets. Number and spacing dependent on systemspecific requirements and wind loads. Press in and bond the serrated fixing plates, while simultaneously heating up the bitumen layer lying underneath. [4]
- Torch on one layer of polyester-reinforced bituminous waterproofing membrane onto the full surface. Joints tight-butted, torched and sealed. [5]
- Separating layer according to the specifications of the metal cladding supplier and the acoustic requirements.
- Install the desired standing seam or profiled metal cladding. Fasten the fixing clips with appropriate self-drilling screws into the serrated fixing plates. [6]

#### Recommendations for the contractor

- The build up and tolerances of the substrate have to be in accordance with relevant standards and guidelines.
- Substrate and ambient temperature should not be below  $+5^\circ \text{C}$ .
- The serrated fixing plates and then the layer of waterproofing membrane must be applied immediately after the insulation has been installed. At the end of each day or every work interruption, all remaining naked surfaces as well as the front sides must be covered with a top coat.
- Adequate measures should be taken in order to avoid any risks of damage by other contractors during construction.
- Protect sensitive components provided by other suppliers against blobs of hot bitumen and the effect of heat
- The tray for the dipping method can be obtained from our company.
- Please contact our technical consultants; they can help you by providing support or on-site assistance free of charge.



The technical guidelines for the application and the installation of FOAMGLAS® are based on historical experience and general site practice. They do not reflect individual examples. We therefore assume no liability as to the completeness and the suitability for a specific project. Furthermore, our liability and responsibility are subject to our general conditions of sale which are not extended either by this technical data sheet nor by the consulting of our technical sales representatives.

Pittsburgh Corning UK  
Limited  
31-35 Kirby Street,  
London, EC1N 8TE  
Phone +44 (0)20 7492 1731  
Fax +44 (0)20 7492 1730  
info@foamglas.co.uk